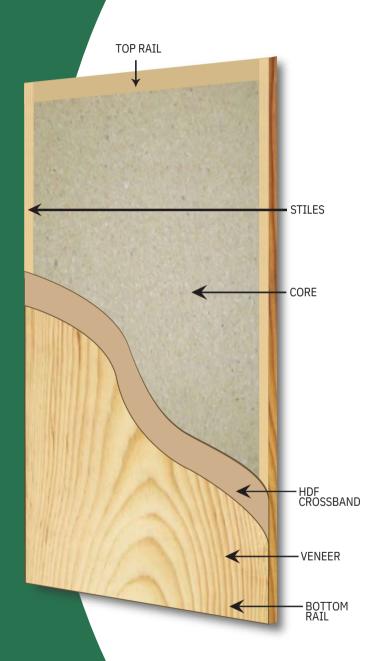
PRODUCT DATA SHEET



FORTRESS DOOR COMPANY

07/2009

FPC-9: Particleboard Core Door 9-Ply

SPECIFICATIONS

Max Size:	Singles: 3'0'' x 8'0''
Transoms:	Available. Contact Five Lakes for size restrictions.
Thickness:	1-3/4", 1-3/8" & 2-1/4"
Core:	Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.
Veneers:	Rotary Natural Birch and Plain Sliced Red Oak
Stiles:	1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.
Rails:	2-1/4" min. (before trim) mill option hardwood or SCL.
Factory Finish:	UV Cured Acrylic Epoxy. Clear or stained. Fortress Door standard colors or custom color match available.
Adhesives:	Door assembly – Type I Veneers – Type II
Lites*:	Metal vision frames open for 1/4" wired glass
	or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54" Wood lip, wood flush or Metal Vision Panel.
Blocking:	Top rail, bottom rail, stiles and special blocking
0	can be specified to meet specialized hardware requirements.
Warranty:	Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.
Machining:	Prefitting, beveling, lock and hinge mortise and other hardware preps available.
Fire Rating:	Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey International (ITS-WHI) 1-3/4" 20-minute available.
Standards:	FPC-9 doors are economical quality alternative
	to our 5-ply line.
*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements. **Contact Fortress Door for size restrictions	

3000 Mine Rd, Fredricksburg, VA 22401 Phone: (540)371-2170

www.fortressdoorco.com