PRODUCT DATA SHEET TOP RAIL STILES CORE HDF CROSSBAND VENEER BOTTOM RATI www.fortressdoorco.com



FPC-5: Particleboard Core Door 5-Ply

SPECIFICATIONS

Singles: 4'0" x 10'0"; Pairs: 8'0" x 10'0" Max Size: Transoms: Available. Contact Fortress for size restrictions. 1-3/4", 1-3/8" & 2-1/4" Particleboard which Thickness:

Core: complies with ANSI A208.

11-LD2 or 1-LD1.

Any commercially available wood veneered door Veneers:

face.WDMA "A" Grade, Book & Running match is standard), MDO, Primed Hardboard and

Decorative Plastic Laminate.

1-1/4" min. (before trim) Structural Composite Stiles:

Lumber (SCL) with compatible veneer band. decorative laminate or compatible hardwood.

2-1/4" min. (before trim) mill option wood or SCL.

Rails:

Factory UV Cured Acrylic Epoxy. Clear or stained. Fortress Door

Finish: standard colors or custom color match available.

Adhesives: Door assembly - Type I

Veneers - Type II

Lites*: Metal vision frames open for 1/4" wire glass

> or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54" Louvers not available in FPC 20 minute. Wood lip or wood flush available

Blocking:: Top rail, bottom rail, stiles and special blocking

can be specified to meet specialized hardware

requirements.

Warranty: Fortress doors are warranted for interior use

only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

Prefitting, beveling, lock and hinge mortise and Machining:

other hardware preps available.

20-minute available Fire Rating:

> Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock Hersey international (ITS-WHI) 1-3/4" or 1-3/8" (single only)

ANSI/WDMA I.S.1A and AWI Section 1300 Standards:

3000 Mine Rd, Fredericksburg, VA 22408 Phone: (540) 371-2170

^{*}Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

^{**}Contact Fortress Door for size restrictions