PRODUCT DATA **SHEET** CORE HDF CROSSBAND VENEER www.fortressdoorco.com



SCL-5: Structural Composite Lumber Core (Universal Construction)

SPECIFICATIONS

Max Size: Singles: 4'0" x 810'0"; Pairs: 8'0" x 10'0"

20-min. Pairs: 8'0" x 10'0"

20-min. Dbl Egress. Pairs: 8'0" x 8'0"

Transoms: Available. Contact Fortress for size restrictions.

Thickness: 1-3/4", 1-3/8" & 2-1/4"

Core: Structural Composite Lumber Core

(Also known as Laminated Strand Lumber - LSL)

Veneers: Any commercially available wood veneered door

face. WDMA "A" Grade, Brook & Running match is standard), MDO, Primed Hardboard and Decorative

Plastic Laminate.

Stiles: Compatible veneer band or hardwood.

Factory

Finish: By hand with water-based stains. Clear or stained.

Fortress standard colors or custom color match

available.

Adhesives: Door assembly – Type I

Veneers – Type II (Type 1 available)

Lites*: Metal vision frames open for 1/4" wired glass

Max visible glass 1296 sq in; max width 36", max length 81"** Louvers not available in 20 minutes. Non-rated Wood lip, wood flush available.

Blocking: Not necessary.

Warranty: Fortress doors are warrantied for interior use

only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

Machining: Prefitting, beveling, lock and hinge mortise and

other hardware preps available.

Fire Rating: 20-minute available.

Neutral (standard) and Positive Pressure Category B** Intertek Testing Service/Warnock

Hersey International (ITS-WHI) 1-3/4"

(1-3/8' single only)

Standards: ANSI/WDMA i.S.1A and AWI Section 1300

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^{*}Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements (Minimum 1.25" if Firelite NT glass is used).

^{**}NT Firelite glass not approved for 2-1/4" doors

^{***}Contact Fortress for size restrictions