PRODUCT DATA SHEET TOP RAIL **STILES** CORE HDF CROSSBAND **VENEER** BOTTOM RAIL www.fortressdoorco.com



FPC-9: Particleboard Core Door 9-Ply

SPECIFICATIONS

Max Size: Singles: 3'0" x 8'0"

Transoms: Available. Contact Fortresss for size restrictions.

Thickness: 1-3/4", 1-3/8" & 2-1/4"

Core: Particleboard which complies with ANSI A208.1

1-LD2 or 1-LD1.

Rotary Natural Birch and Plain Sliced Red Oak Veneers:

1-1/4" min. (before trim) Structural Composite Stiles:

> Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.

2-1/4" min. (before trim) mill option hardwood Rails:

or SCL.

Factory

Finish: By hand with water-based stains. Clear or stained.

Fortress standard colors or custom color match

available.

Adhesives: Door assembly – Type I

Veneers – Type II

Lites*: Metal vision frames open for 1/4" wired glass

or 3/16" Firelite NT glass. Max visible glass 1296 sq in; max width 36", max length 54" Wood lip, wood flush or Metal Vision Panel.

Blocking: Top rail, bottom rail, stiles and special blocking

can be specified to meet specialized hardware

requirements.

Warranty: Fortress doors are warrantied for interior use

> only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

Machining: Prefitting, beveling, lock and hinge mortise and

other hardware preps available.

Fire Rating: Neutral (standard) and Positive Pressure

Category B** Intertek Testing Service/Warnock Hersey International (ITS-WHI) 1-3/4" 20-minute

available.

Standards: FPC-9 doors are economical quality alternative

to our 5-ply line.

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Fortress Door Company for size restrictions.

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